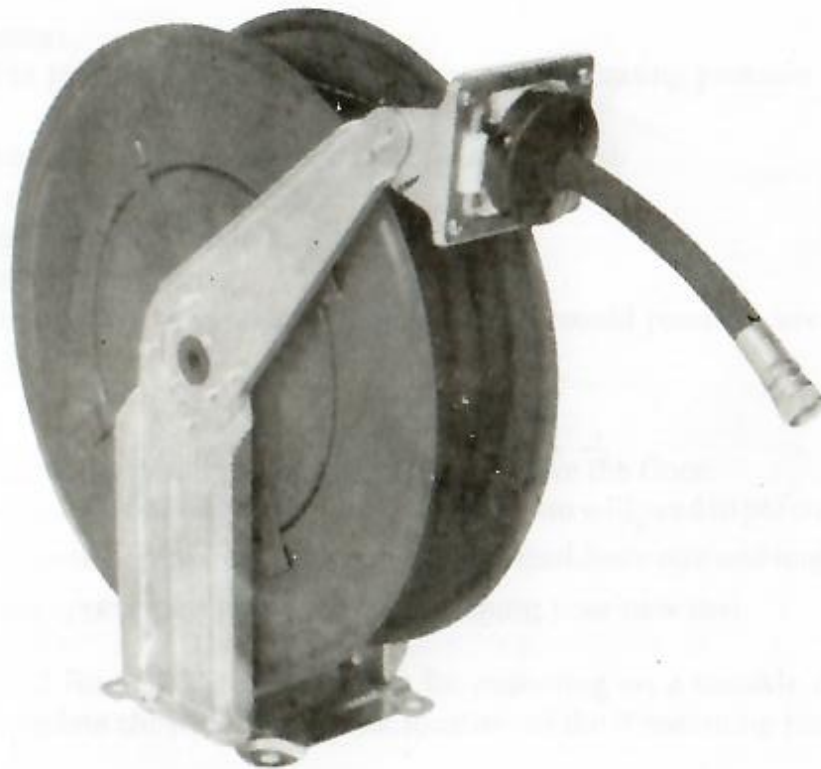


INDUSTRIAL HOSE REEL

ASSEMBLY AND OPERATING INSTRUCTIONS

STM[®]

LEADERS IN FLUID TRANSFER SOLUTIONS



**TO PREVENT SERIOUS INJURY,
READ AND UNDERSTAND ALL WARNINGS
AND INSTRUCTIONS BEFORE USING**

Industrial Hose Reel

Hose Reel

Specifications:

Spring driven drum: for automatic rewind.
Locking ratchet: to maintain the desired length of hose in use.

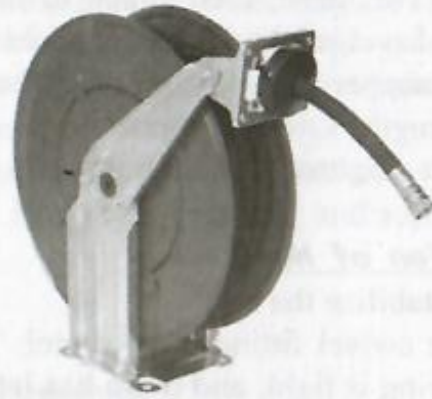


Figure 1

Read the following precautions and instructions before you begin assembly or using. Failure to comply with these instructions could result in personal injury or property damage. Keep these instructions in a convenient location for future reference.

Hose Reel Safety Precautions

1. Make sure incoming line pressure does not exceed the rated operating pressure for your model hose reel.
2. Use proper eye protection when assembling and using the hose reel.
3. Assemble the hose reel on a clean workbench.
4. Use soap and water when checking for leaks.
5. Keep children away from the work area.

Warning: Exposure of skin directly to pressurized air, or fluids could result in severe bodily injury.

Installation of Reel

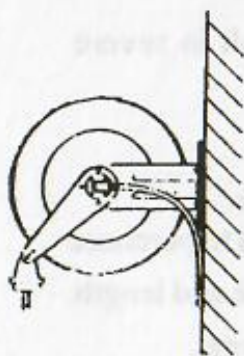
- 1) For overhead ceiling mounting: Install reel at least 10 feet above the floor.
 - 2) If the reel you have purchased does not have hose included, you will need to purchase and attach. Refer to Specifications on box, to determine appropriate hose size and length.
 - 3) You will need to purchase appropriate hardware for mounting your new reel.
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1. The reel base has four 12.7mm (1/2") drilled holes for mounting on a suitable flat surface. Figure 2 is a template showing the correct location of the 4 mounting holes in the base.
 2. The reel is supplied with a hose guide roller bracket. The bracket position may be changed depending on the reel mounting position. Figure 2 shows "Typical Mounting positions". If bracket position needs to be changed, do the following:
 - (1) Pull out some hose and let reel latch.
 - (2) Remove the bolts that attach the guide roller bracket to the support post.
 - (3) Rotate guide roller bracket to correct position, replace bolts, and tighten.
 3. Using the four holes in the base, mount the reel in the desired location. Be sure to use appropriate hardware and tighten securely.
 4. Apply Teflon tape or pipe sealant to supply line threads, attach to reel inlet and tighten. The other end of incoming line can now be connected to desired supply source.

5. If hose has been supplied with reel: Apply Teflon tape or pipe sealant to outlet fitting on reel hose, then attach to desired tool, or nozzle. Check connection for leakage, also check hose reel for correct operation. See: Operation section.
6. If hose stopper adjustment is required, pull hose from reel and allow to latch at desired length. Loosen stopper bolts, and slide stopper to a position close to the hose guide. Tighten stopper bolts, and unlatch the reel.

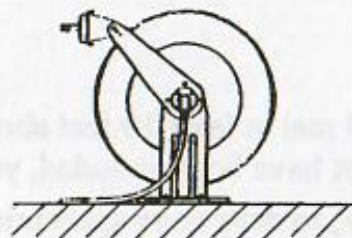
Installation of Hose

1. Securely stabilize the reel.
2. Facing the swivel fitting side of reel: Turn the drum clockwise, by hand, until the rewind spring is tight, and drum has latched. As an extra precaution while installing new hose, secure drum in the latched position.
3. Insert end of the hose through guide roller bracket, and feed through the opening in the center of the drum hub.
4. Screw fitting into swivel and tighten. Note: To avoid damage to the swivel, use a wrench to support the swivel fitting while tightening the hose.
5. Attach hose stopper on the other end of hose, near the outlet fitting.
6. Carefully release drum latch, and slowly allow hose to wind onto the reel.

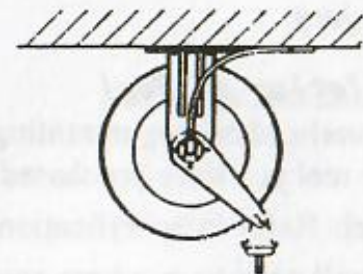
Note: Final spring tension adjustment is accomplished by adding wraps of hose around the drum (to increase tension) or taking off wraps of hose (to decrease tension). Refer to: Adjustment of Spring Tension.



Wall



Floor



Ceiling

Figure 2.

Operation

1. Check reel for correct operation by slowly pulling out the hose. A "clicking" noise will be heard every half revolution of the drum.
2. To latch the reel, pull out the hose and allow it to retract after hearing the first second or third "click".
3. To unlatch, slowly pull out the hose until the "clicking" noise stops, and then let the hose retract until the hose stop rests against the hose guide.

Note: To avoid damage to the reel, always hold on to the hose while it is rewinding.

4. Periodically check the hose condition for wear or damage, and check the swivel fitting for leakage. Replace any worn, damaged, or leaking parts.

Adjustment of Spring Tension

1. Pull out approximately 6ft or 2m of hose and allow the drum to latch.
2. Remove hose stopper from hose, and feed hose back through guide.
3. Wrap the pulled hose one time around the drum to increase tension or un-wrap hose one time from drum to decrease tension.
4. Re-insert hose through guide, and install stopper onto hose end.
5. Unlatch the drum and check tension. Pull hose from reel, and adjust stopper position if necessary.

Replacement of Swivel Seals

Note: There are two types of swivel arrangements.

1. Turn off and disconnect supply line from swivel inlet.
2. Remove swivel assembly from reel axel.
3. Hold fitting body in a vice. Remove brass tube from body, and remove swivel nut from tube.
4. Replace the seals and reassemble swivel. Apply pipe sealant to brass tube threads, thread into fitting body and tighten.
5. Re-connect swivel to reel axel, and tighten.
Note: Apply sealant to swivel nut before threading into axel.
6. Re-connect inlet supply line.

Replacement of Hose

1. Turn off supply to reel.
2. Pull out all of the old the hose and lock the reel in this position.
Caution: Make sure reel drum is securely locked and cannot rotate back.
3. Carefully disconnect hose from male fitting in axel center, and remove old hose.
4. Feed new hose through guide and opening in drum, and connect to male fitting.
5. Install stopper on other end of hose in the same position as before.
6. Carefully release the drum latch, and slowly allow the hose to wind onto the Reel.
Note: Final spring adjustment is accomplished by adding or removing wraps of hose around the drum. (Details see spring tension adjustment).

Spring Canister Warning

If the rewind spring fails for any reason: For safety reasons, the manufacturer strong recommends the replacement of the spring canister be carried out by a professional mechanic.

Parts List

Part No.	Quantity	Description	Part No.	Quantity	Description
1	2	Support Bracket Arm	28	4	Bolt
2	2	Support Bracket	29	4	Washer
3	1	Assembly Hub Bearing	30	4	Nut
4	1	Drum for Spring	31	4	Bolt
5	1	Spring	32	4	Nut
6	1	Axle	33	4	Bolt
7	1	Drum	34	2	Roller
8	1	Drum	35	2	Axle for Roller
9	1	Assembly Hub Bearing	36	2	Roller
10	1	Locking Ring	37	2	Axle for Roller
11	1	Guide Plate	38	2	Nut
12	1	Guide Sub-Plate	39	2	Bolt
13	1	Base	40	1	Board
14	8	Nut	41	2	Nut
15	8	Washer	42	2	Washer
16	8	Bolt	43	2	Bolt
17	8	Nut	44	1	Spring Caution Sticker
18	1	Retaining Ring	45	1	Direction Sticker
19	1	Fitting	46	1	Brand Name
20	1	Hose	47	1	Swivel Caution Sticker
21	2	Rubber BUMPER Block	48	1	Swivel Part
22	1	Axle	49	1	Nut
23	1	Support Block	50	1	Washer
24	1	Spring, Dog	51	1	O-Ring
25	1	Cam, Locking	52	1	Rigid Part
26	1	Retaining Ring	53	1	Washer
27	4	Nut	54	2	Oil seal

